

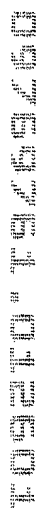
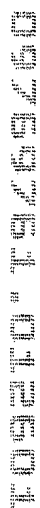
[illegible][illegible]

FIG. 3 Northern TMP # 1

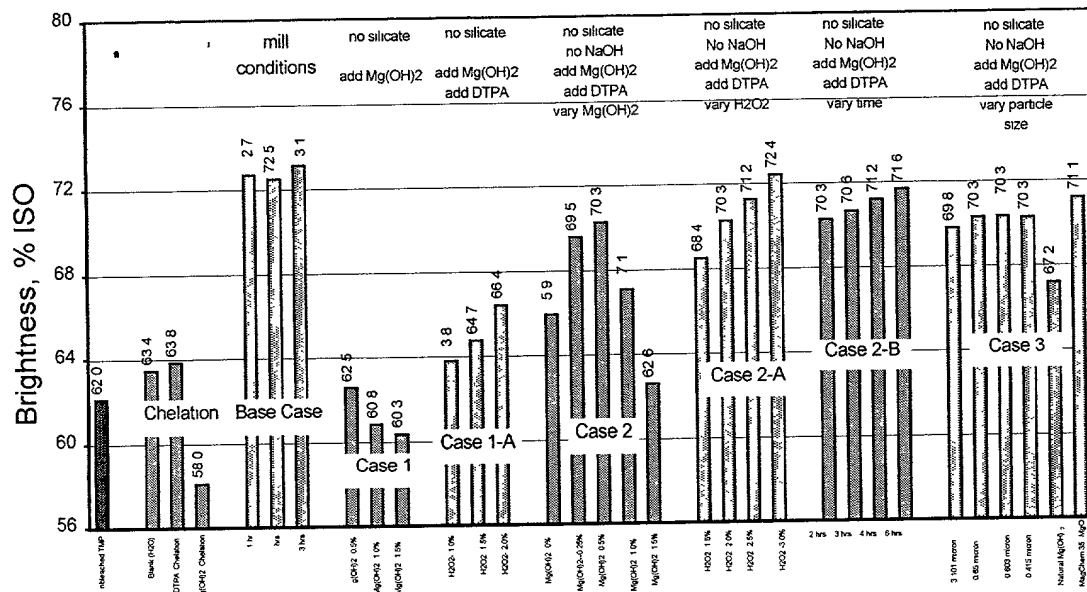
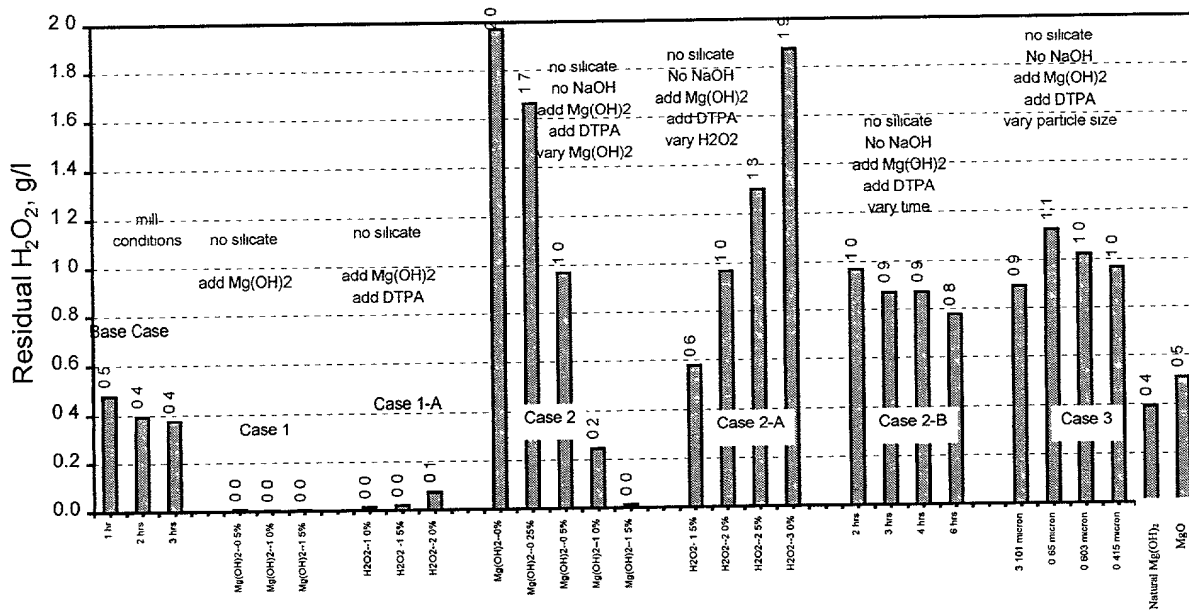
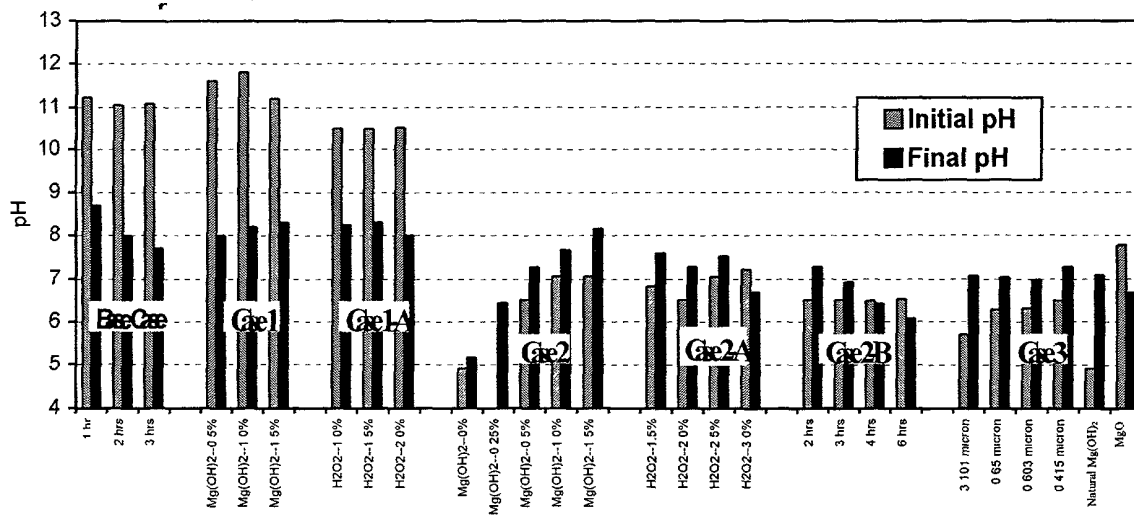


FIG. 4 Northern TMP # 1



Northern TMP # 1



Northern TMP # 2

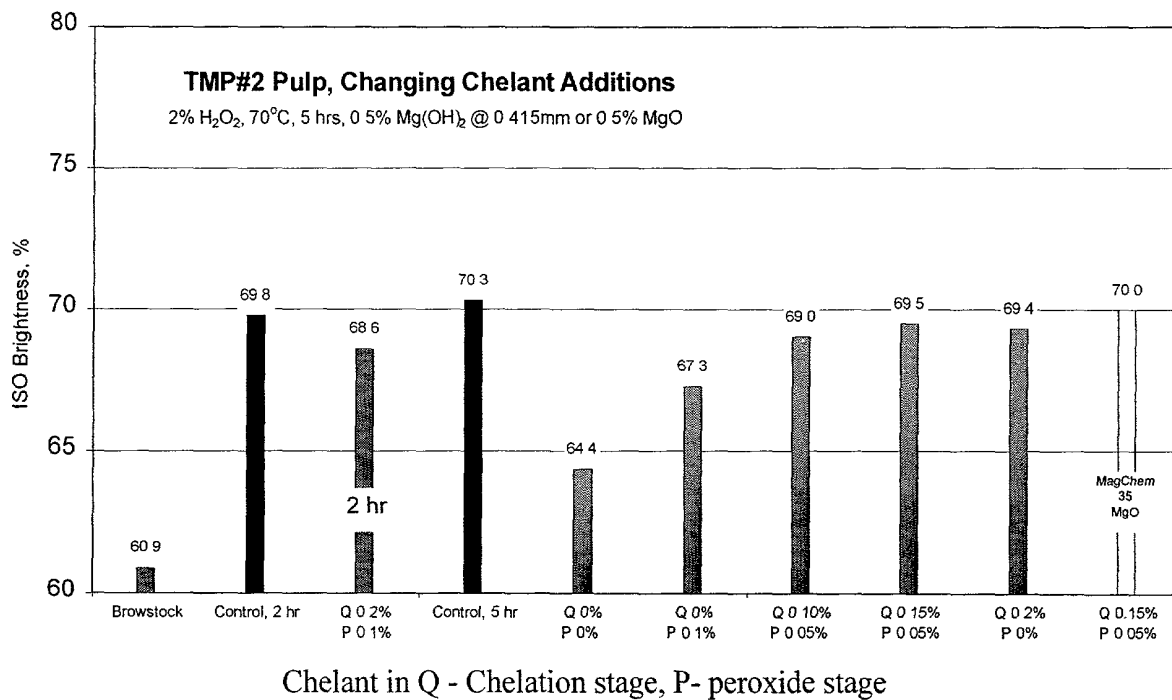
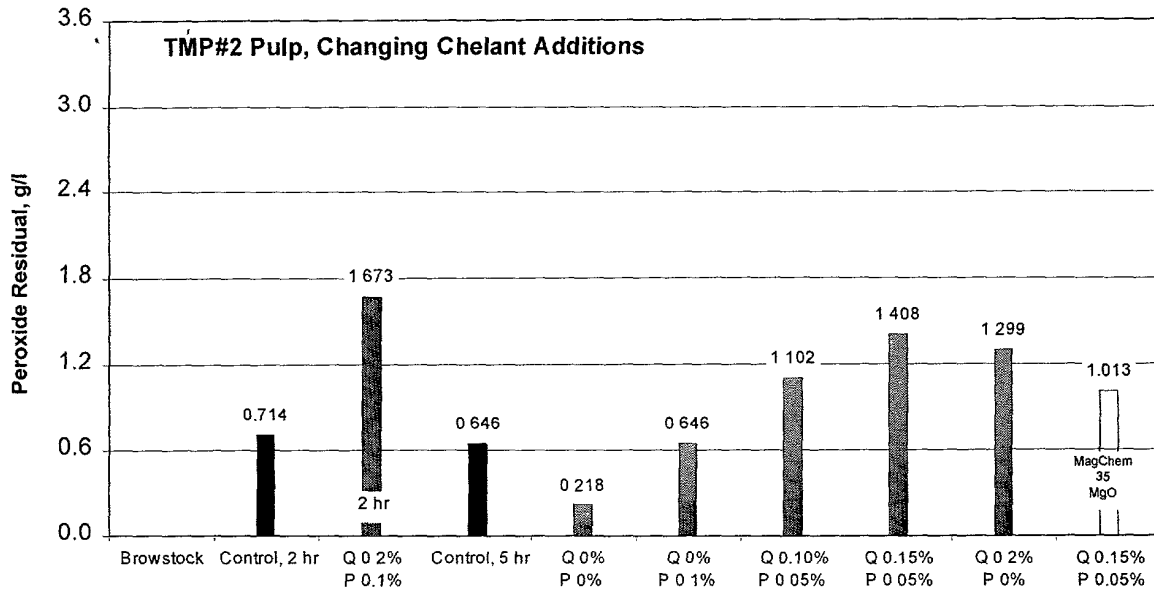


FIG. 7

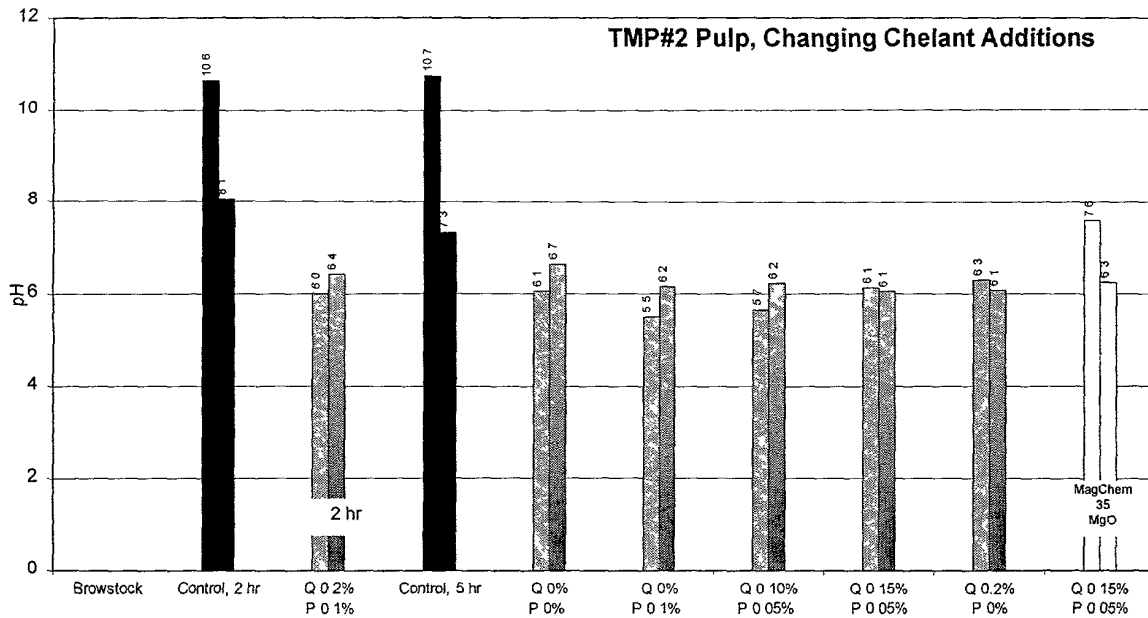
Northern TMP # 2



Chelant in Q - Chelation stage, P- peroxide stage

FIG. 8

Northern TMP # 2



Chelant in Q - Chelation stage, P- peroxide stage

FIG. 9 Northern TMP

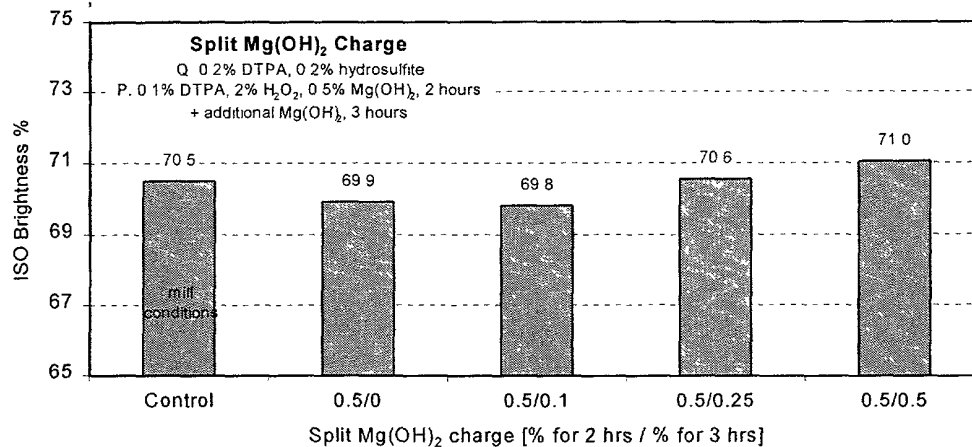


FIG. 10 Northern TMP

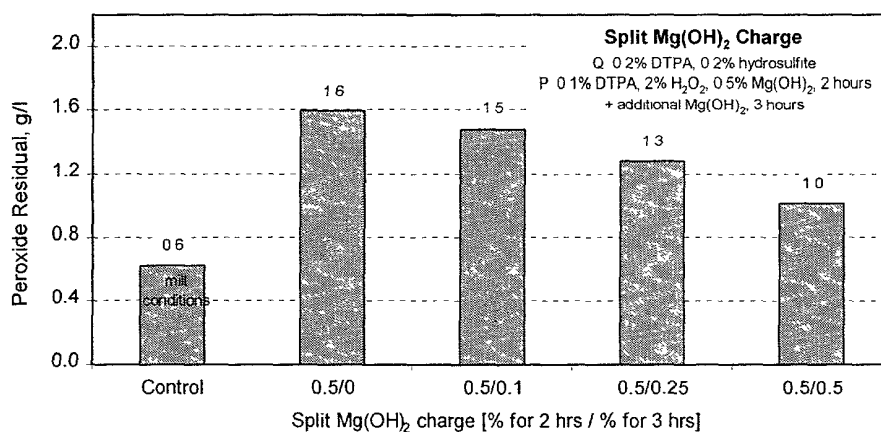


FIG. 11 Northern TMP

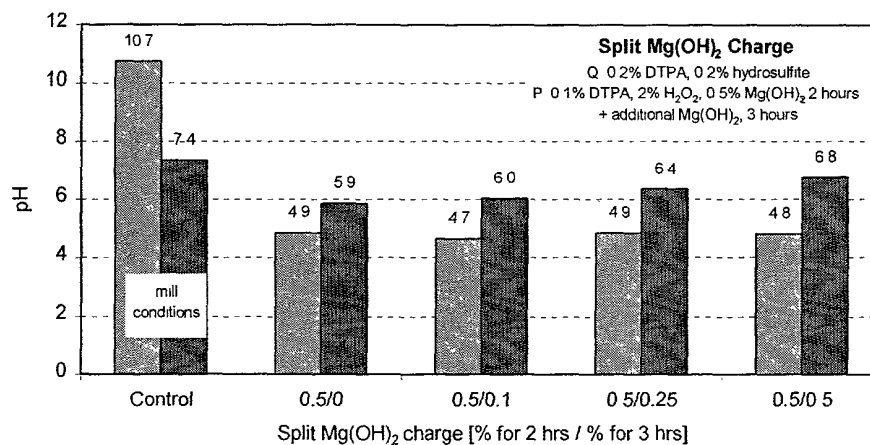


FIG. 12

Northern TMP

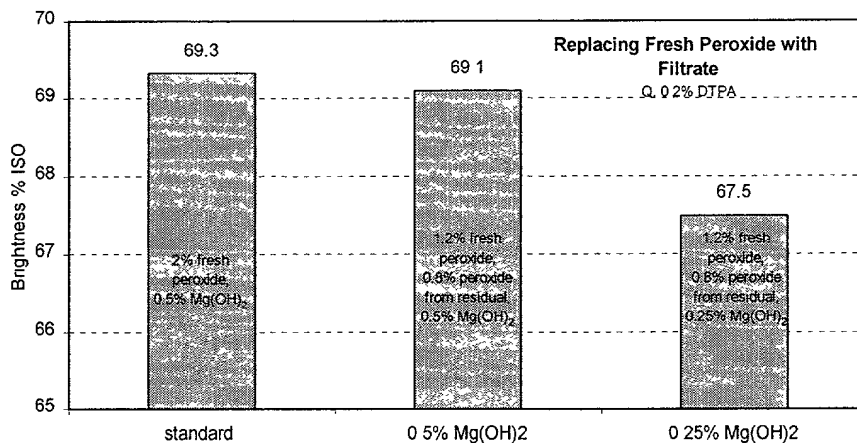


FIG. 13

Northern TMP

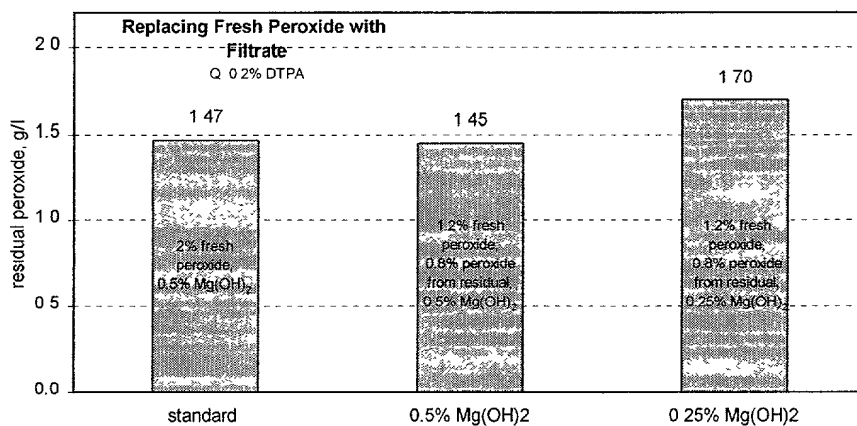


FIG. 14

Northern TMP

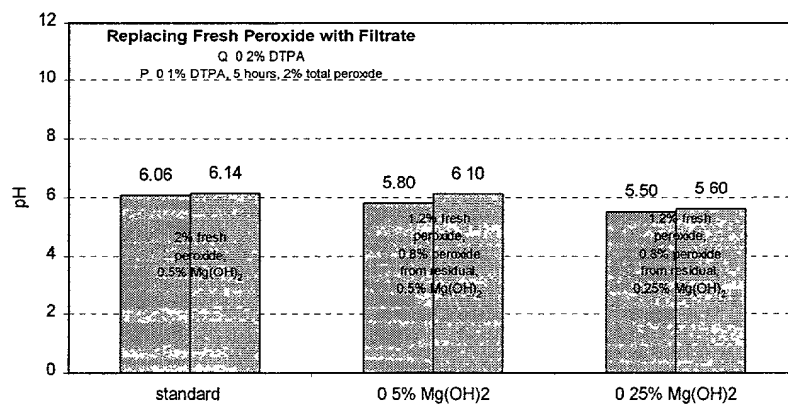


FIG. 15 Northern TMP

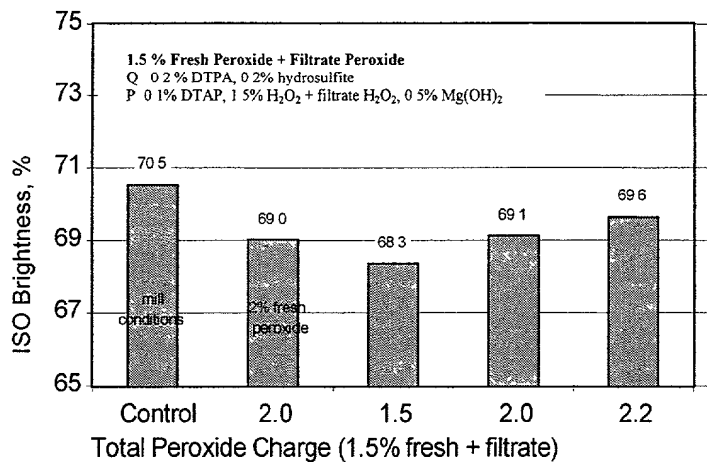


FIG. 16 Northern TMP

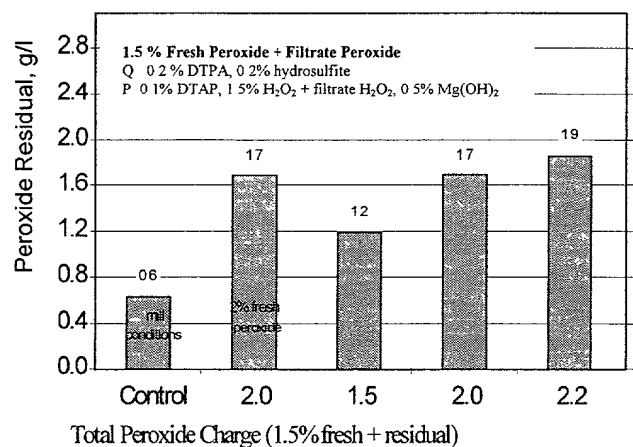


FIG. 17 Northern TMP

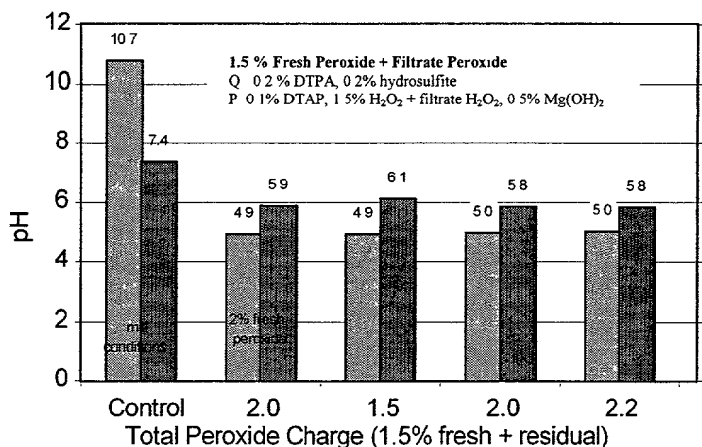


FIG. 18 Northern TMP

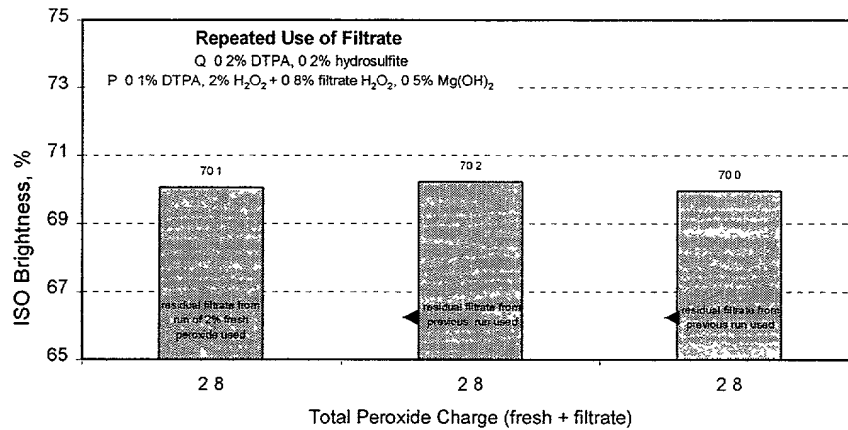


FIG. 19 Northern TMP

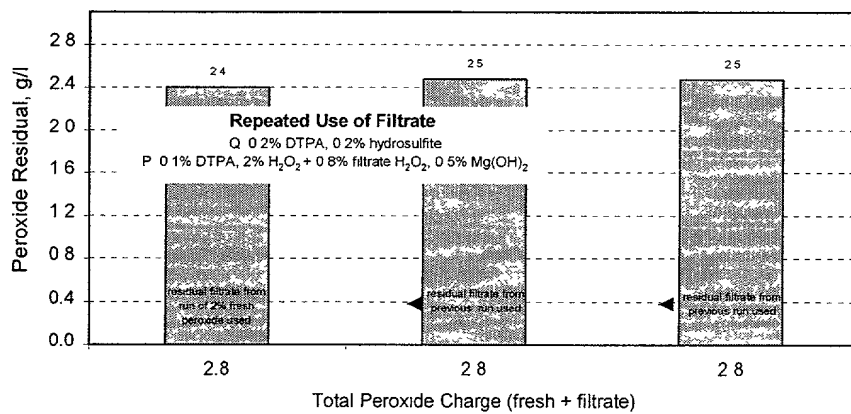


FIG. 20 Northern TMP

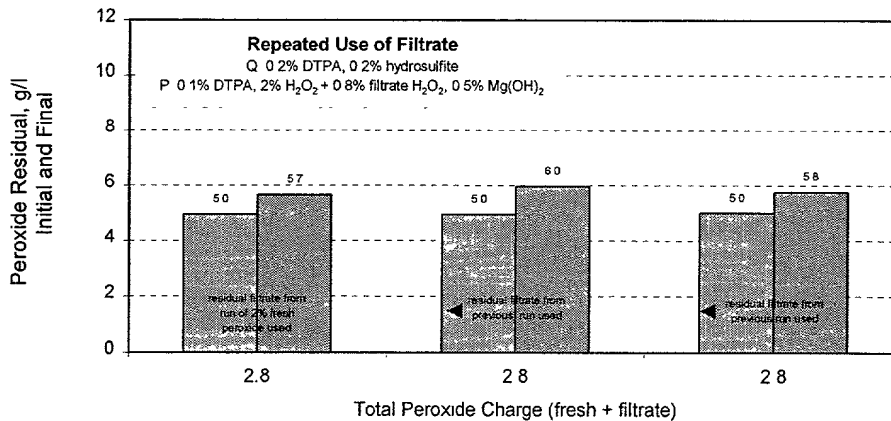


FIG. 21 Northern TMP

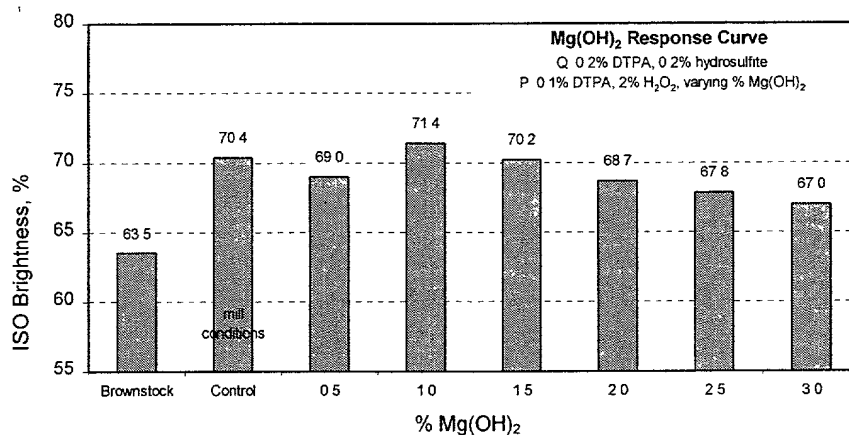


FIG. 22 Northern TMP

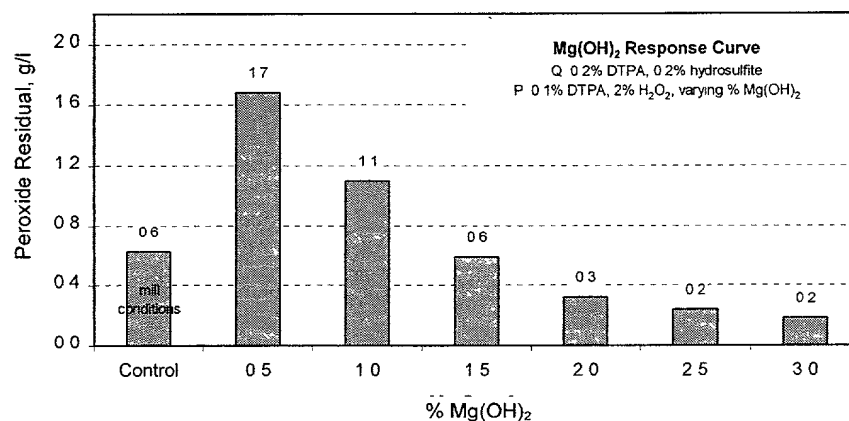


FIG. 23 Northern TMP

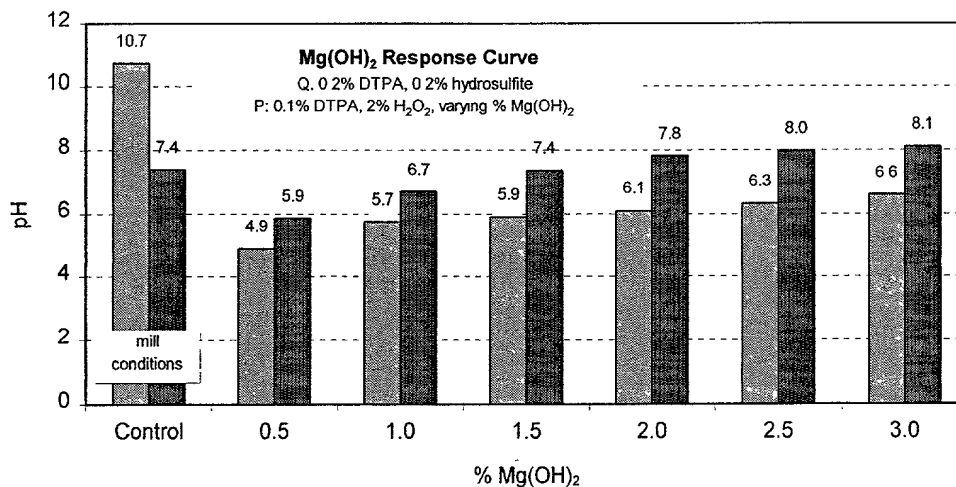


FIG. 24

COD Data

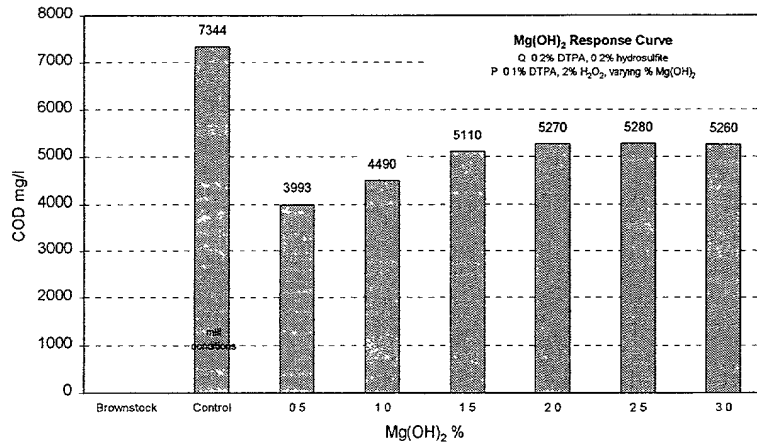


FIG. 25

Northern TMP

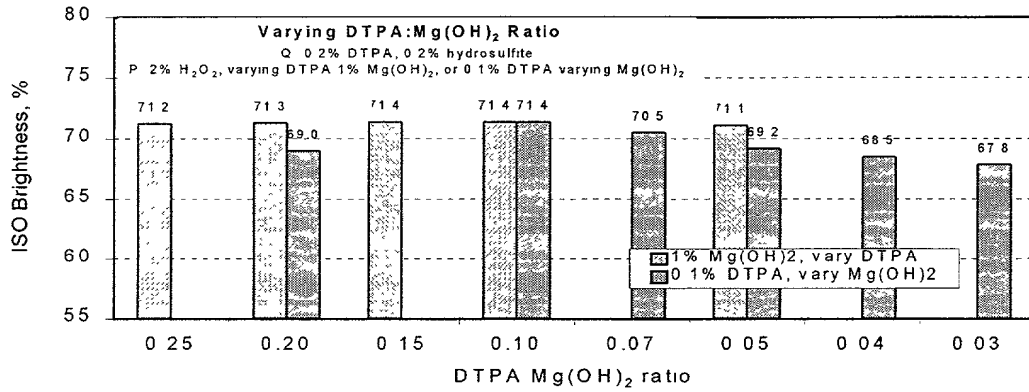


FIG. 26

Northern TMP

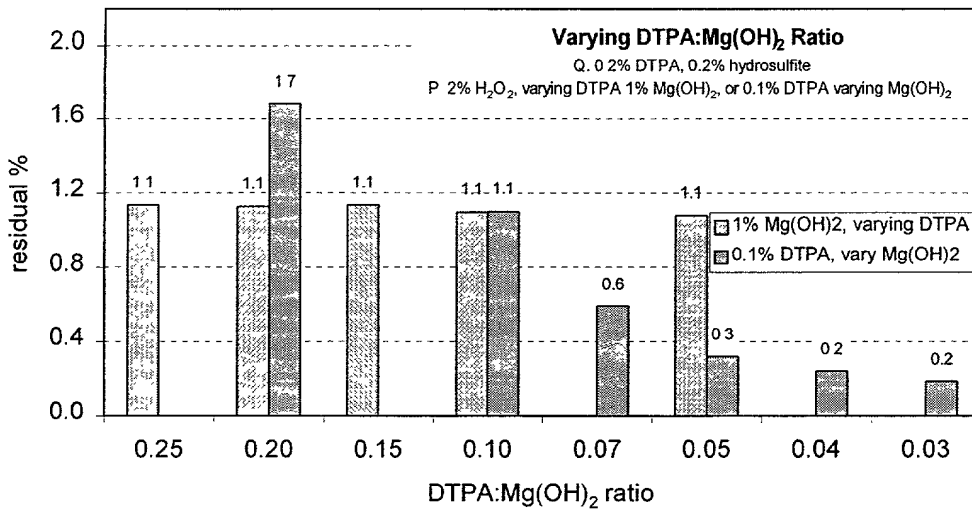


FIG. 27 Northern TMP

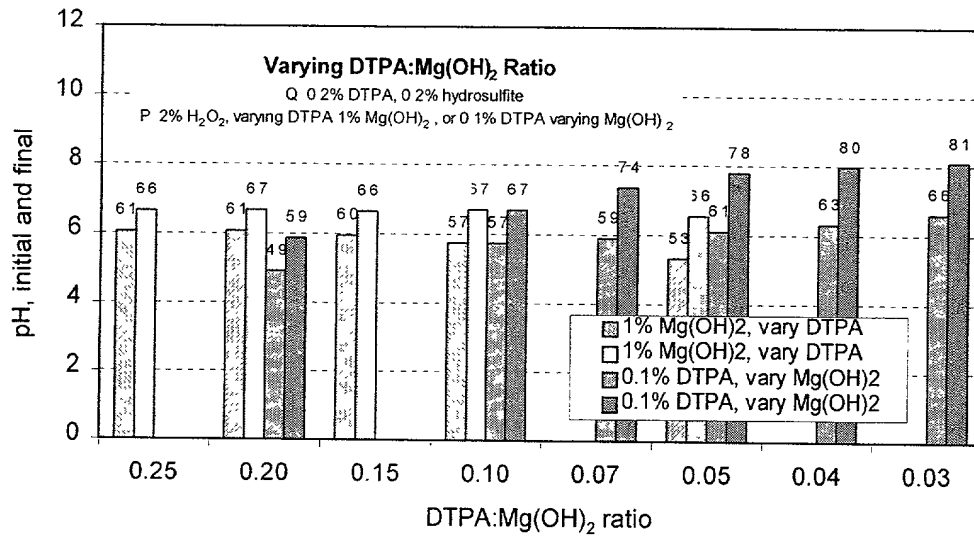


FIG. 28 Northern TMP

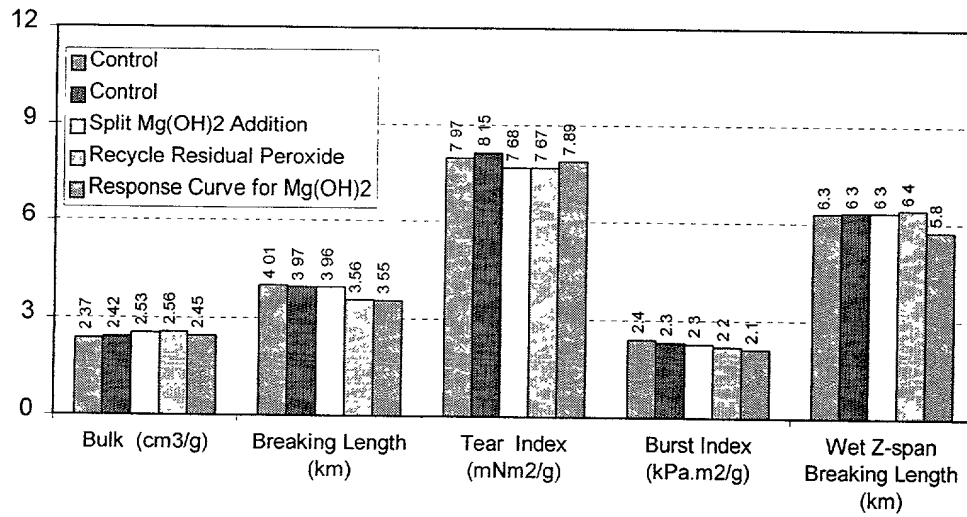


FIG. 29 **Northern Groundwood**

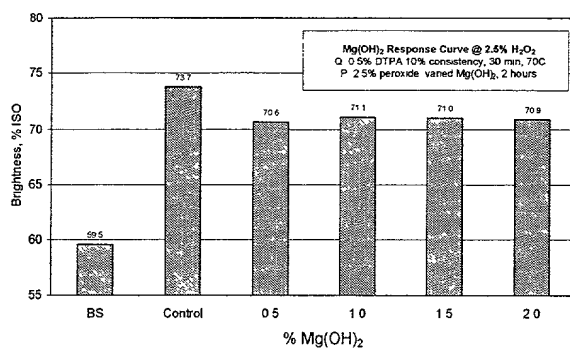


FIG. 30 **Northern Groundwood**

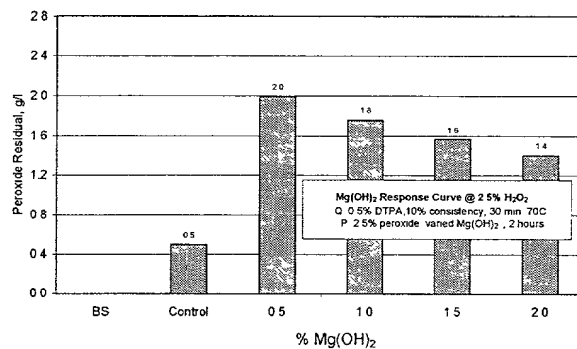


FIG. 31 **Northern Groundwood**

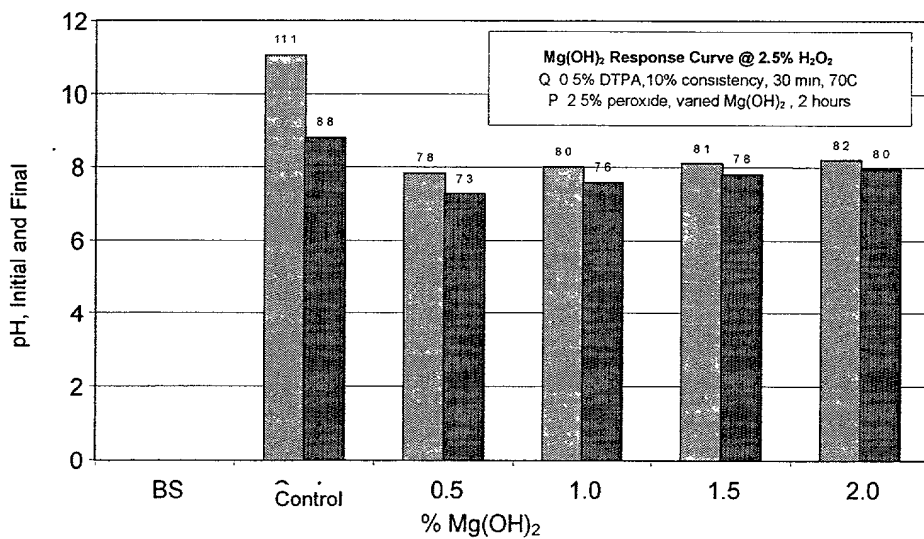


FIG. 32

Northern Groundwood

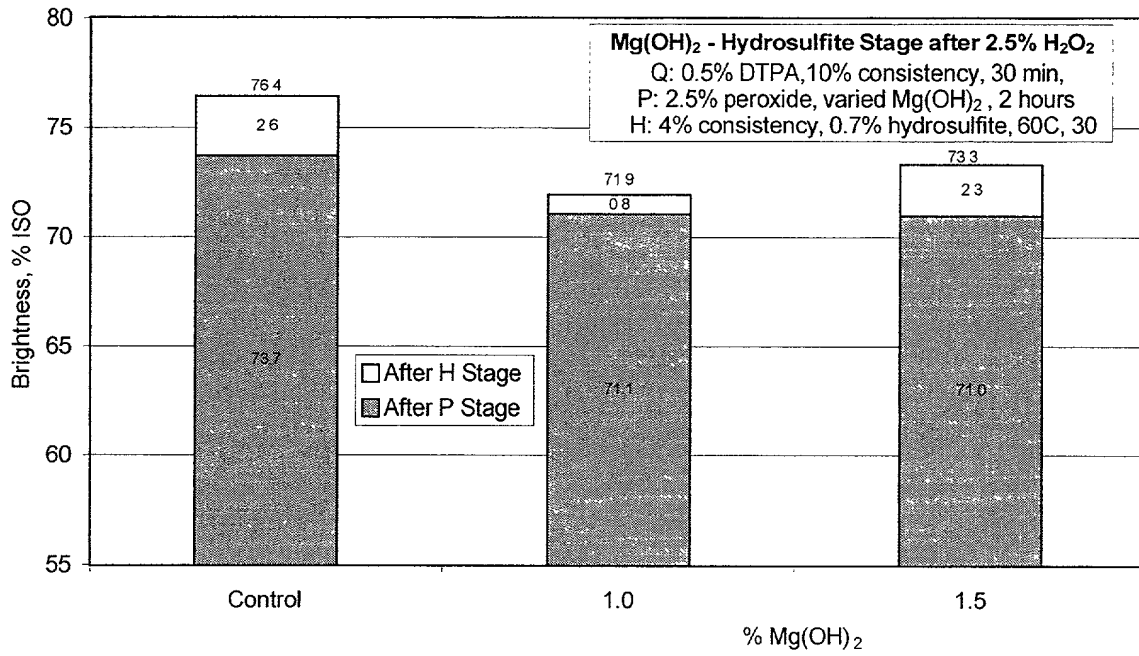
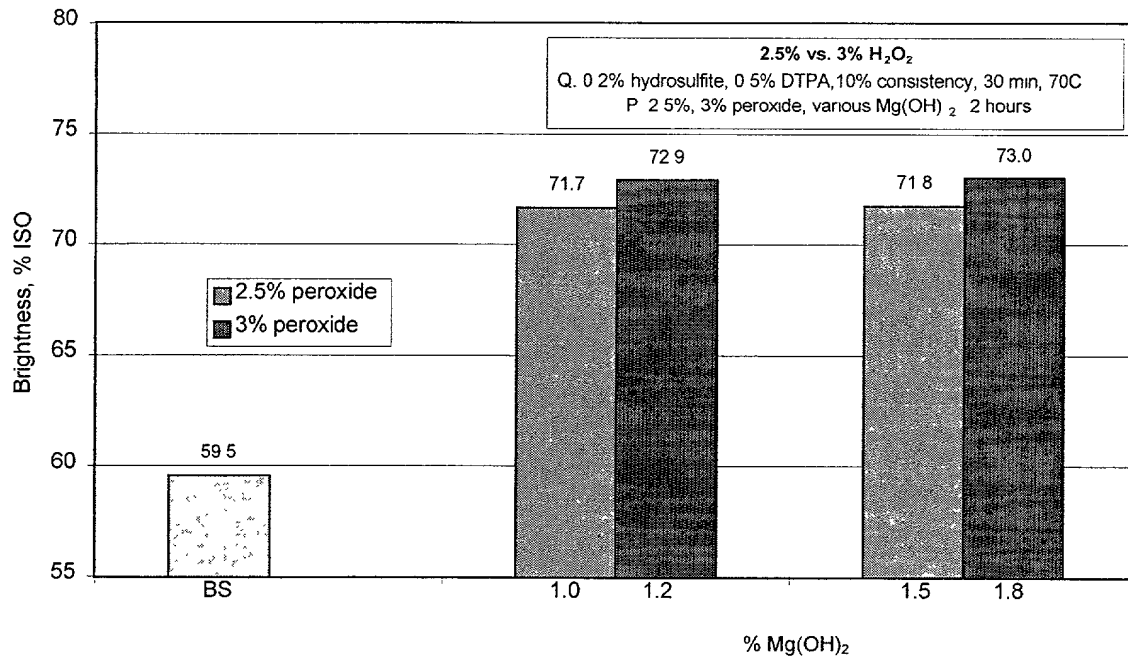


FIG. 33

Northern Groundwood



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FIG. 34

Northern Groundwood

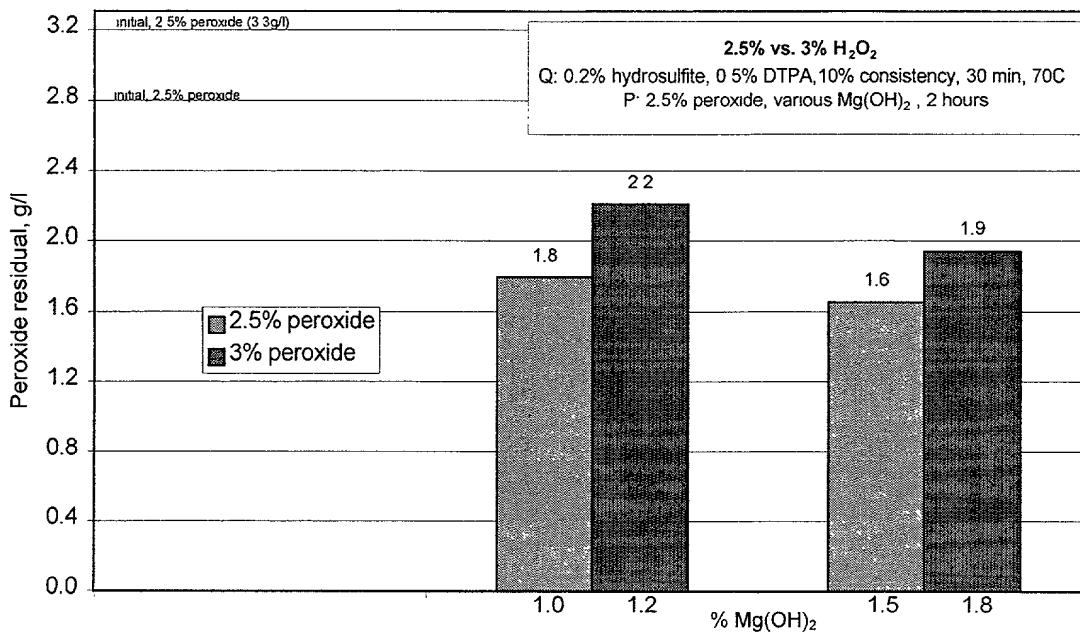
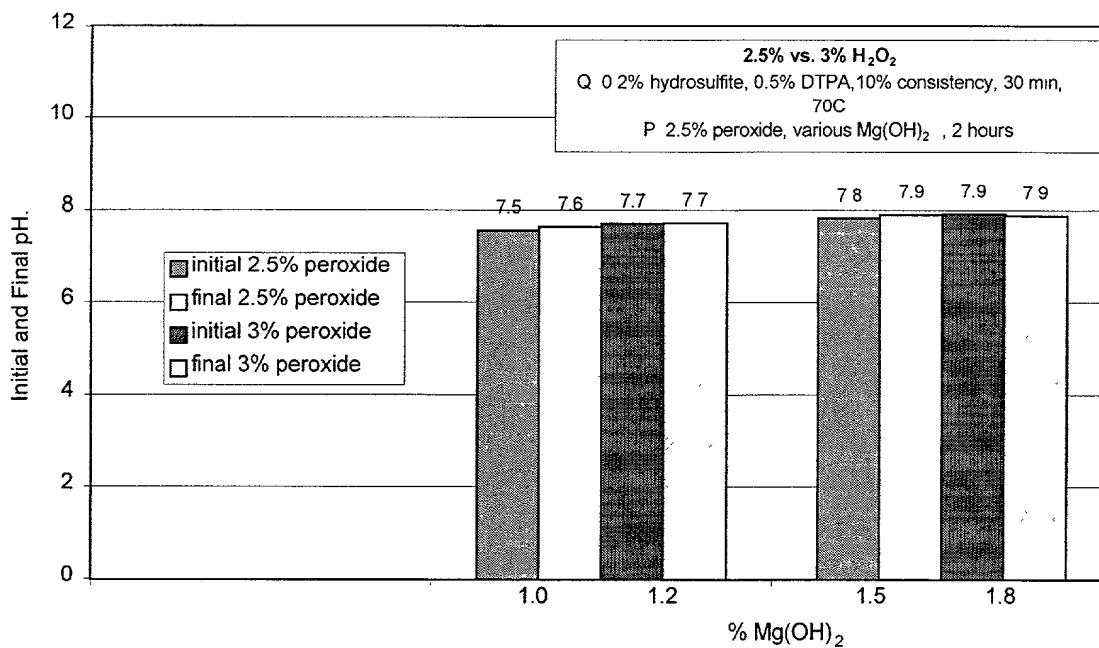


FIG. 35

Northern Groundwood



10920" T9259250

FIG. 36

Northern Groundwood

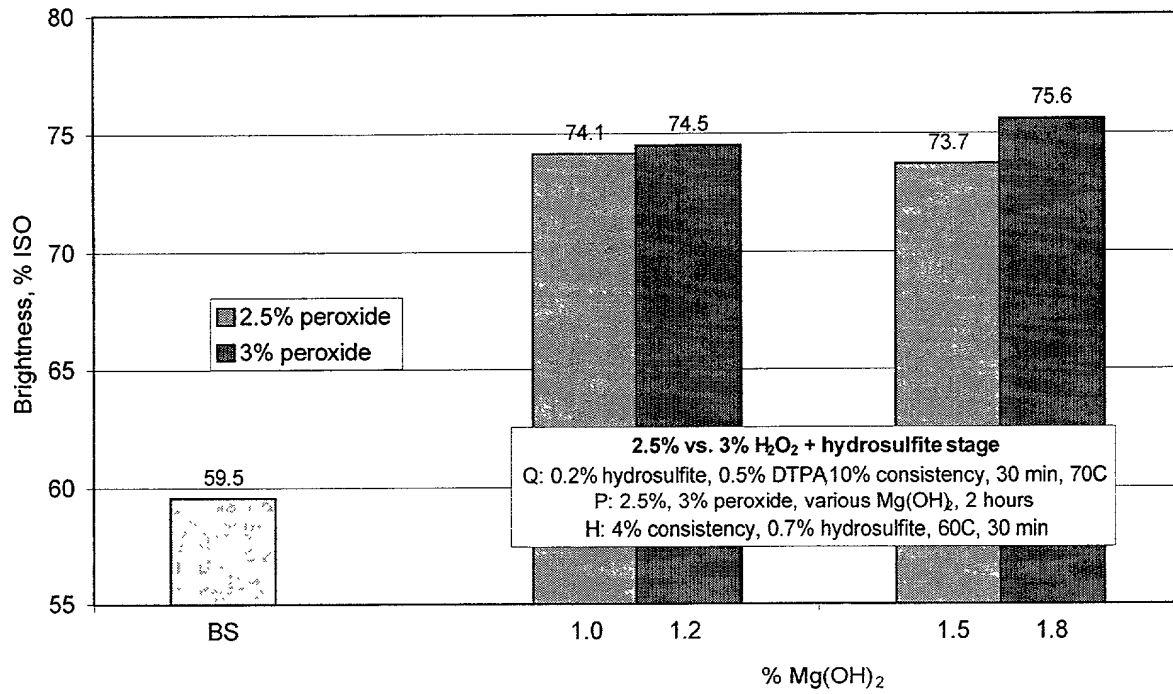


FIG. 37

Northern Groundwood

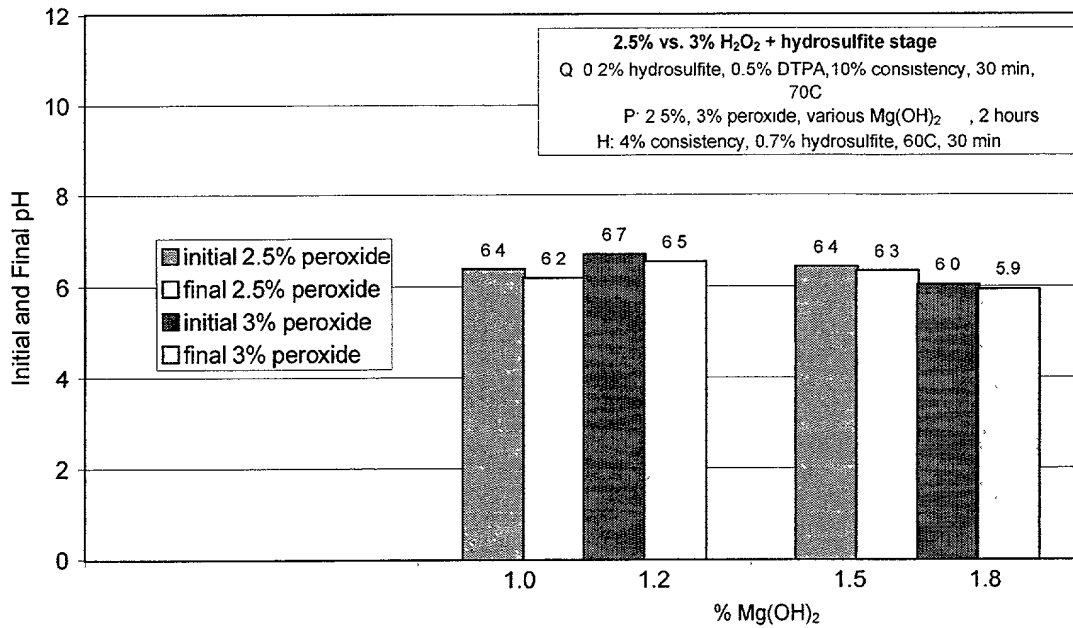


FIG. 38

Northern Groundwood

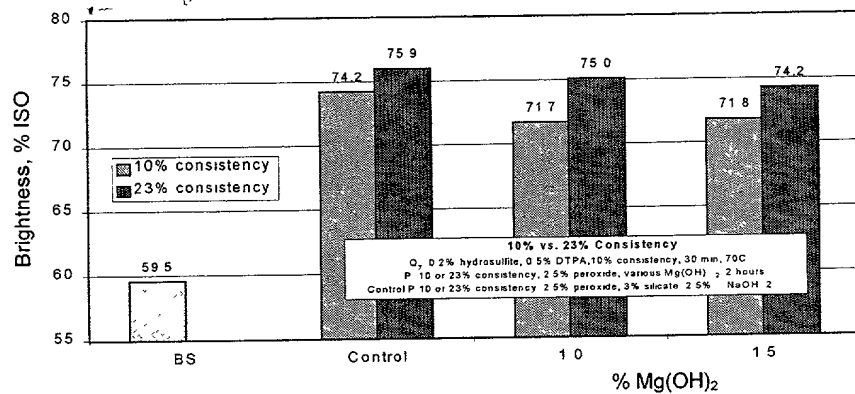


FIG. 39

Northern Groundwood

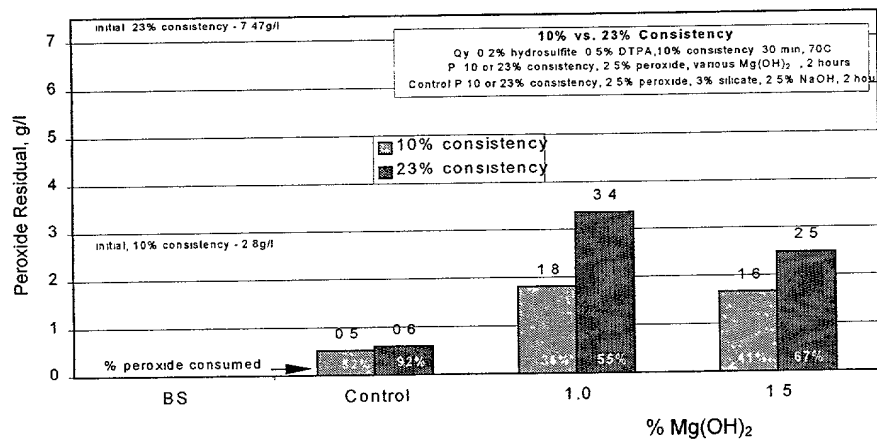


FIG. 40

Northern Groundwood

